


# LEVEL MONITOR

WITH ANALOG AND HIGH / LOW ALARM  
OUTPUTS



## Features

- Displays level, percentage filled and height.
- 4 alarm values can be entered: low-low, low, high and high-high level alarm.
- Large 17mm (0.67") digits.
- Selectable on-screen engineering units; volumetric or mass.
- Operational temperature -40°C up to +80°C (-40°F up to 176°F).
- Very compact design for panel mount, wall mount or field mount applications.
- Rugged aluminum field mount enclosure IP67/NEMA4X.
- Intrinsically Safe - ATEX and IECEx approval for gas and dust applications.
- Explosion/ flame proof  II 2 GD EEx d IIB T5.
- Alarm and analog signal outputs.
- Full Modbus communication RS232/485/TTL.
- Loop or battery powered, 8 - 24V AC/DC or 115 - 230V AC power supply.
- Sensor supply 3.2 / 8.2 / 12 / 24V DC.

## Signal output

- Up to 4 free configurable alarm outputs.
- (0)4 - 20mA / 0 - 10V DC according to the level.

## Signal input

### Level

- (0)4 - 20mA.
- 0 - 10V DC.

## Applications

- Level measurement and continuous level monitoring is important. Also re-transmission of the level or serial communication is required. Alternative basic model: F070 - F073 - F077 or more sophisticated model F173.

## General information

### Introduction

The F170 is a versatile level indicator with continuous level monitoring feature. It offers the facility to set two low level and two high level alarm values. If desired, an ignore function can be set up to allow for an incorrect level for a certain period of time. Up to four outputs are available to transmit the alarm condition. A wide selection of options further enhances the capabilities of this model, including Intrinsic Safety and full Modbus communication.

### Display

The display has large 17mm (0.67") and 8mm (0.31") digits which can be set to show level, percentage or height and alarm values. The alarm values can be password protected. On-screen engineering units are easily configured from a comprehensive menu.

### Configuration

All configuration settings are accessed via a simple operator menu which can be pass-code protected. Each setting is clearly indicated with an alphanumeric description, which avoids confusing abbreviations. All settings are safely stored in EEPROM memory in the event of sudden power failure.

### Analog output signal

The actual level is re-transmitted with the (0)4 - 20mA or 0 - 10V DC output signal. The output signal is updated ten times per second with a filter function being available to smoothen out the signal if desired. The output value is user defined in relation to the level, e.g. 4mA equals to 5m<sup>3</sup> and 20mA equals to 20.000 m<sup>3</sup>. The output signal can be passive, active or isolated where the passive output type will loop power the F170 as well.

### Alarm outputs

Up to four configurable outputs are available to transmit the alarm condition. You can have e.g. two the same low alarm outputs, one high alarm output and one "all alarms" output. Type OS offers four mechanical relay outputs. However, only two outputs are available in Intrinsically Safe applications. Three outputs are available in all other configurations. The output

signals can be a passive NPN, active PNP or an isolated electro-mechanical relay.

### Signal input

The F170 does accept (0)4 - 20mA and 0 - 10V input signals from any type of level measurement device. Also a 4 - 20mA input loop powered model is available.

### Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). Full Modbus functionality remains available for the Intrinsically Safe version (TTL).

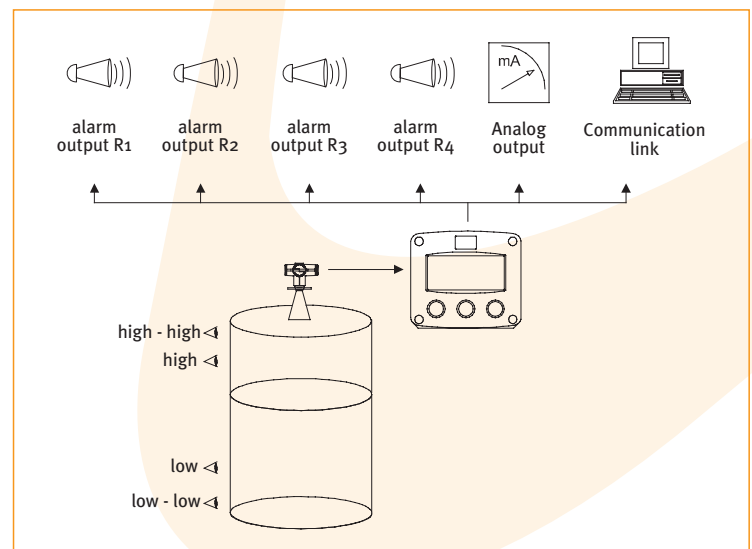
### Hazardous areas

This model has been ATEX and IECEx certified Intrinsically Safe for gas and dust applications, with an allowed operational temperature of -40°C to +70°C (-40°F to +158°F). A flame proof enclosure with ATEX certification offers the rating  $\text{Ex}$  II 2 GD EEx d IIB T5.

### Enclosures

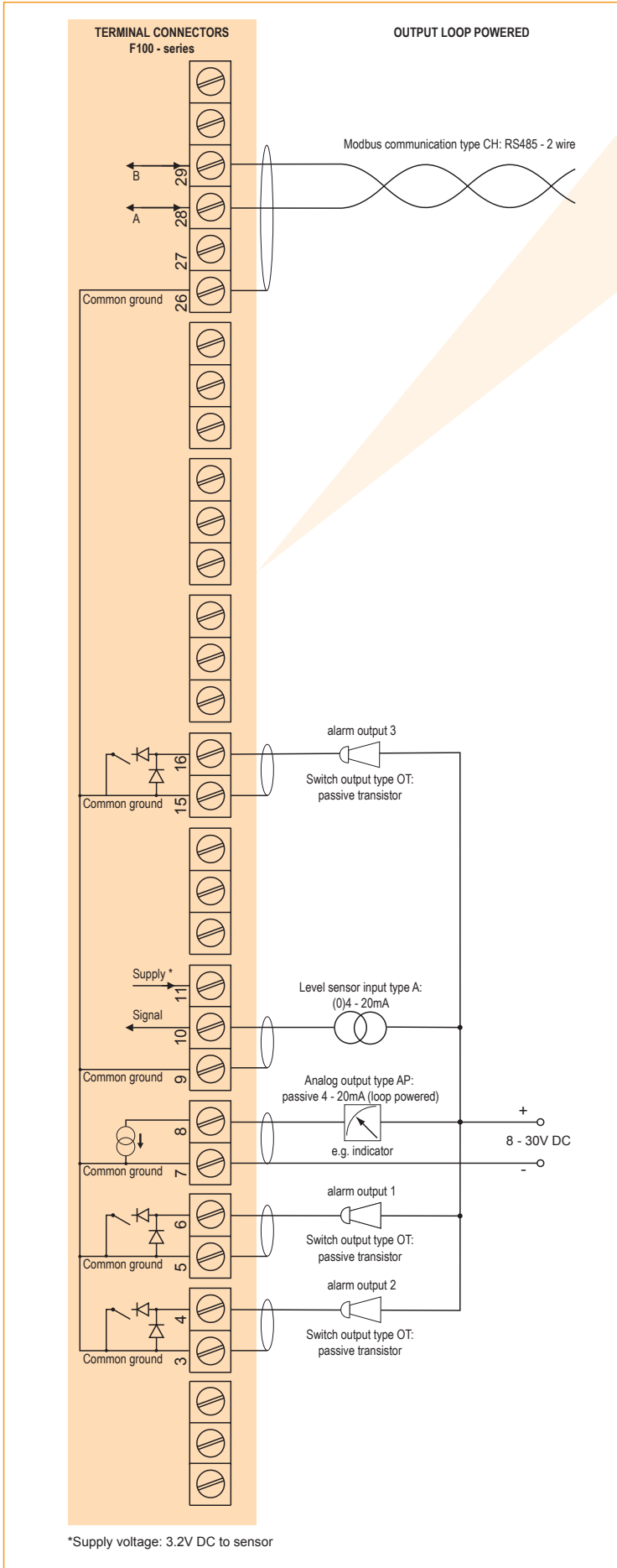
Various types of enclosures can be selected, all ATEX and IECEx approved. As standard the F170 is supplied in an GRP panel mount enclosure, which can be converted to an IP67 / NEMA 4X GRP field mount enclosure by the addition of a back case. Most popular is our rugged aluminum field mount enclosure with IP67 / NEMA 4X rating. Both European or U.S. cable gland entry threads are available.

## Overview application F170

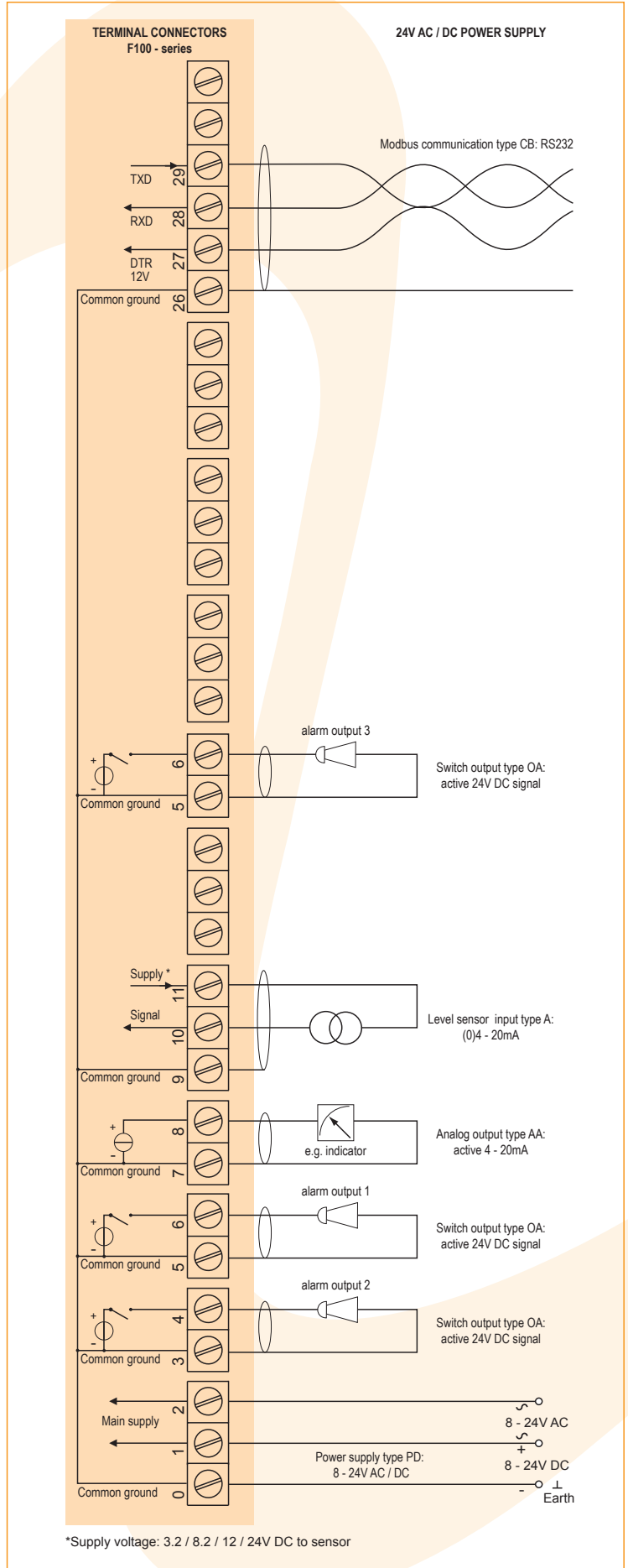




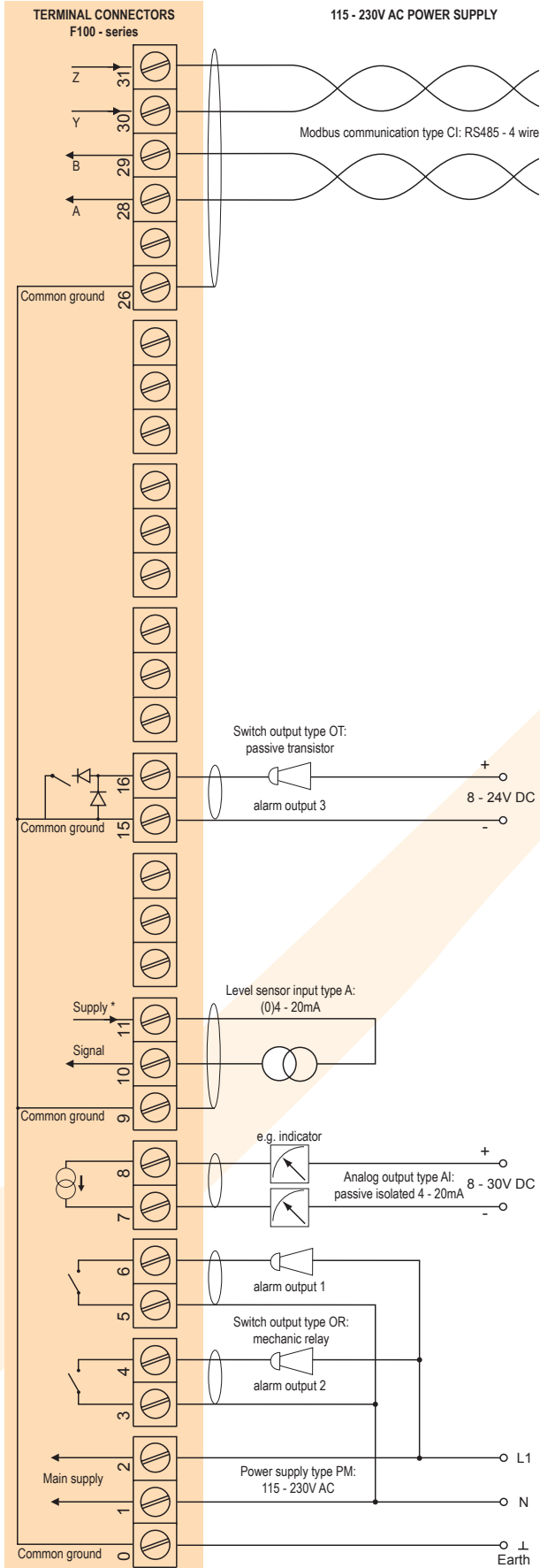
Typical wiring diagram F170-A-AP-CH-OT-PX



Typical wiring diagram F170-A-AA-CB-OA-PD

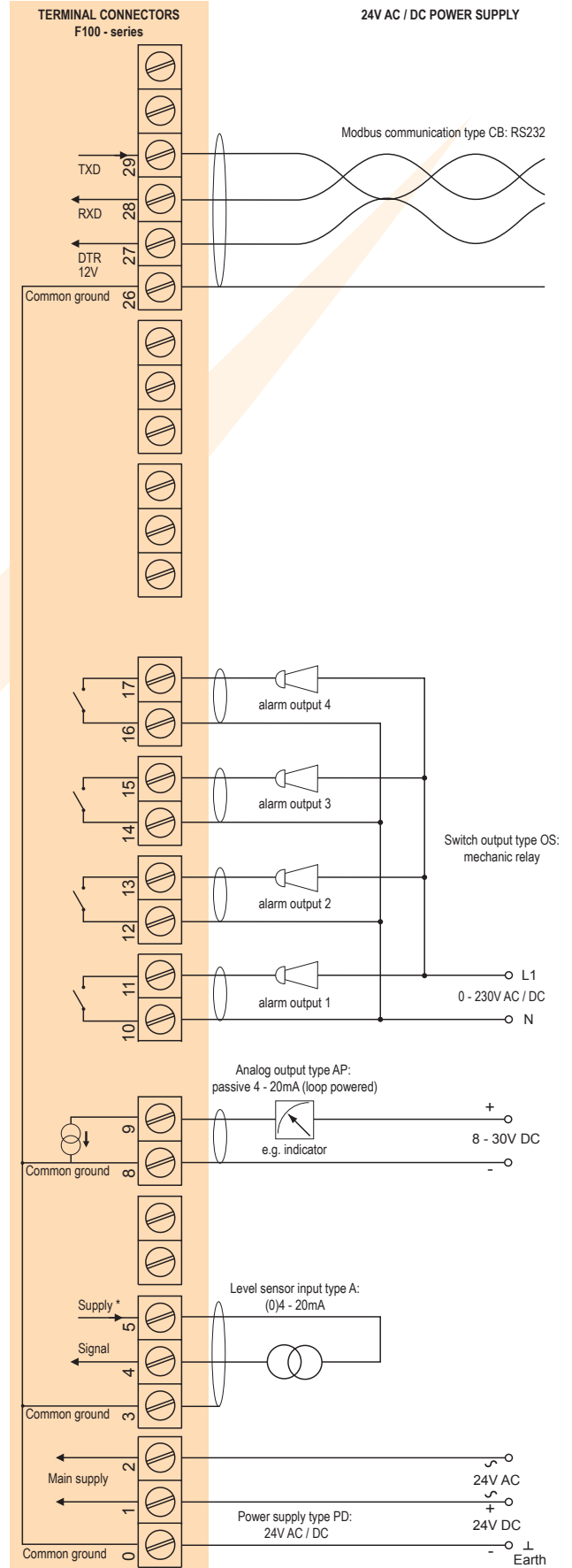


Typical wiring diagram F170-A-AI-CI-OR-PM



\*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

Typical wiring diagram F170-P-AP-CB-OS-PD



\*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

## Hazardous area applications

The F170-XI has been certified according to ATEX and IECEx by DEKRA for use in Intrinsically Safe applications with an ambient temperature of -40°C to +70°C (-40°F to +158°F).

- The ATEX markings for gas and dust applications are:

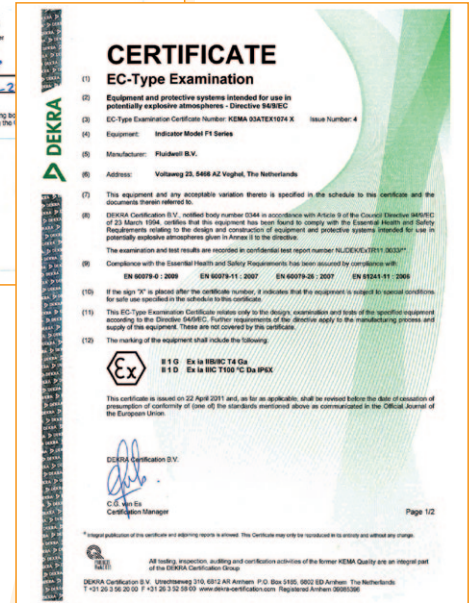
**II 1 G Ex ia IIB/IIC T4 Ga**  
**II 1 D Ex ia IIIC T100 □C Da IP6X.**

- The IECEx markings for gas and dust applications are: **Ex ia IIC/IIB T4 Ga** and **Ex ia IIIC T100 □C Da IP6X.**

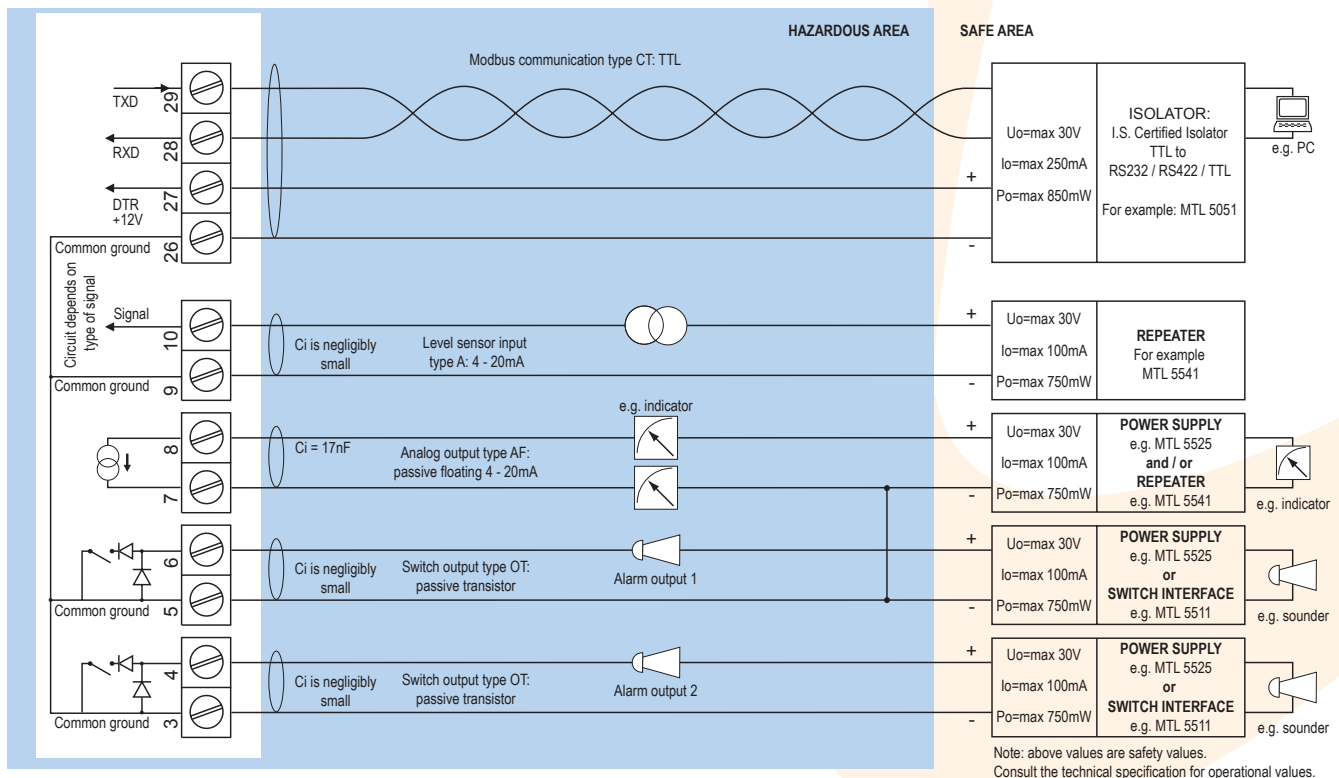
Besides the I.S. power supplies for the two alarm outputs, it is allowed to connect up to three I.S. power supplies in IIB/IIC applications or one in IIC applications. Consult the certificate for the maximum input and output values of the circuits. Full functionality of the F170 remains available, including two alarm outputs and 4 - 20mA output and Modbus communication (type CT). Power supply type PD-XI offers a sensor supply according to the connected power supply voltage at terminal 1. A flame proof enclosure with rating ATEX **II 2 GD EEx d IIB T5** is available as well. Please contact your supplier for further details.

## Certificate of conformity KEMA 03ATEX1074 X

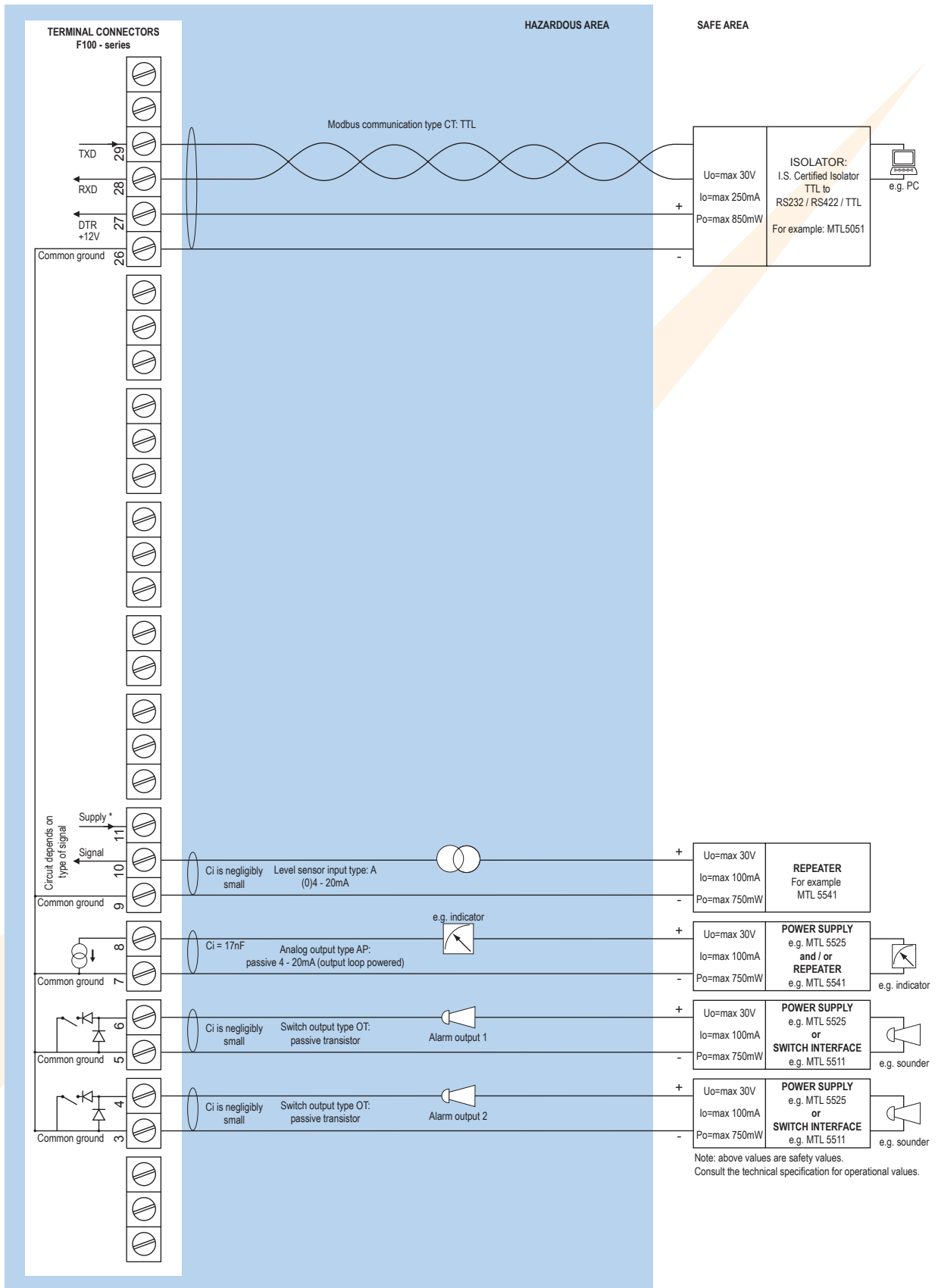
- IECEx DEK 11.0042X



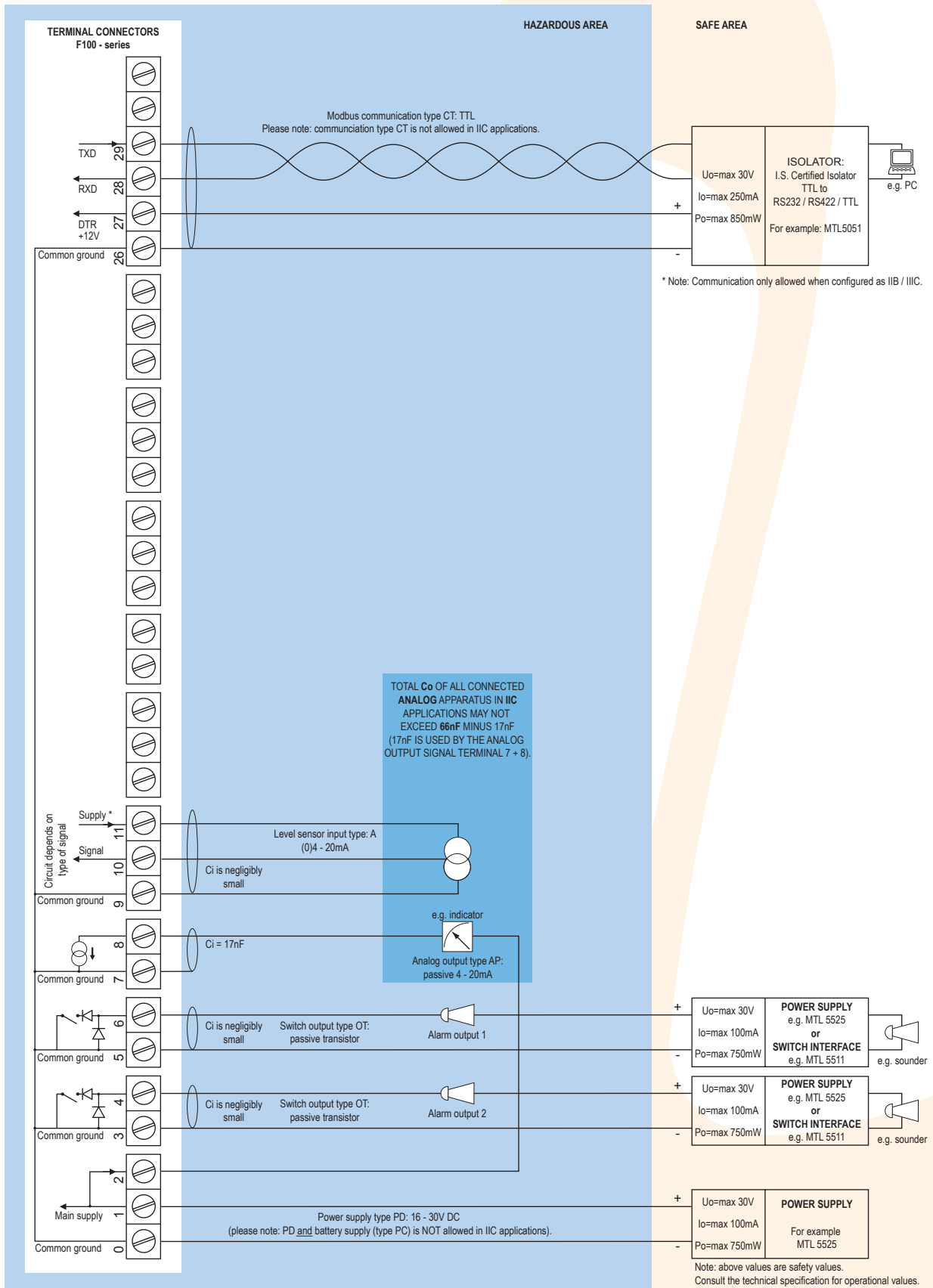
## Configuration example IIB / IIIC - F170-A-CT-OT-PC-XI - Battery powered



## Configuration example IIB / IIC - F170-A-AP-CT-OT-PX-XI - Output loop powered

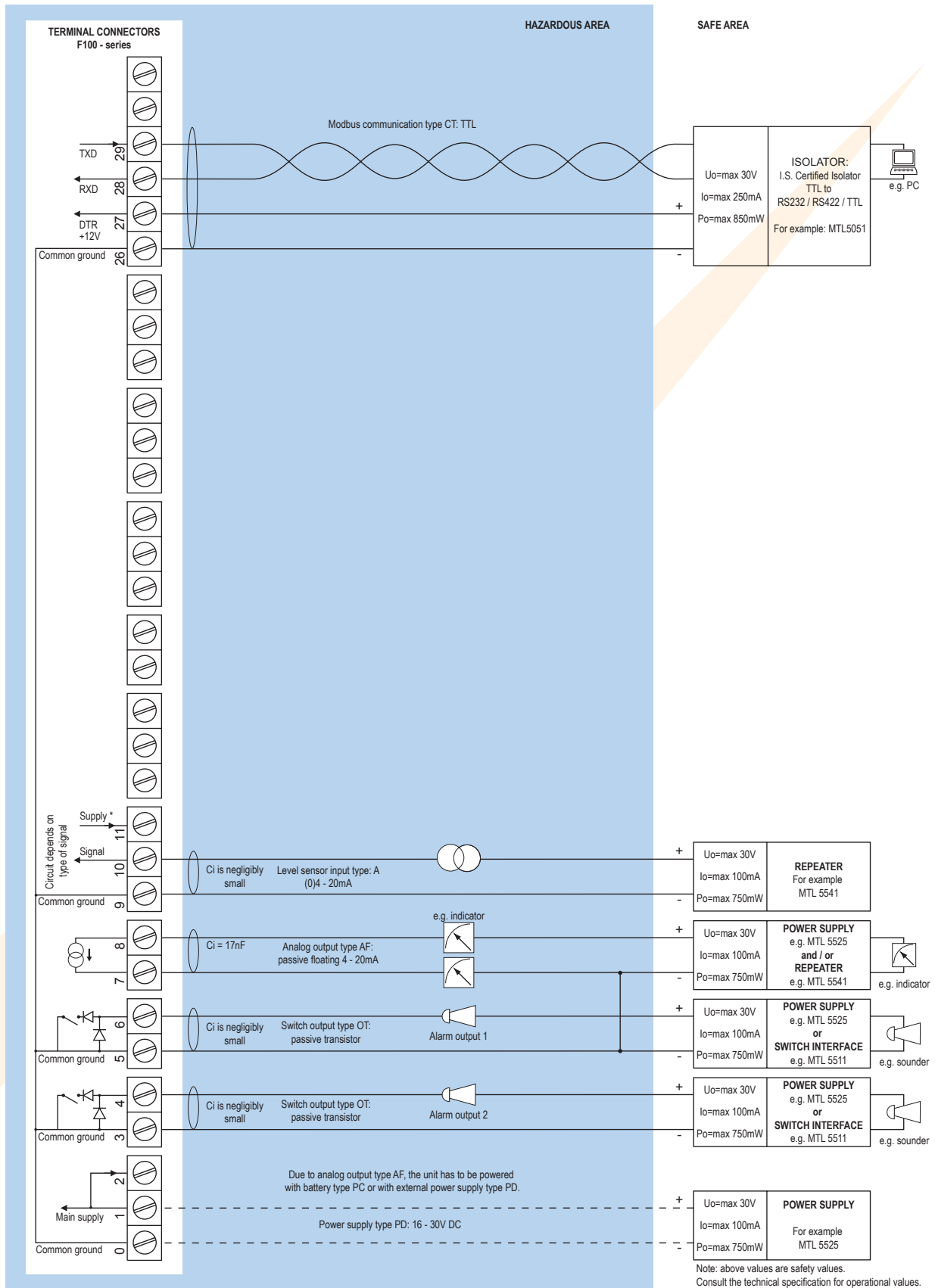


## Configuration example IIB / IIIC and IIC - F170-A-AP-(CT)-OT-PD-XI - Power supply 16 - 30V DC



\* Note power supply type PD: the supply voltage to the analog sensor is as connected to terminal 1 (internally linked).

Configuration example IIB / IIIC - F170-A-AF-CT-OT-(PC)-(PD)-XI - Power supply 16 - 30V DC or battery powered



\* Note power supply type PD: the supply voltage to the analog sensor is as connected to terminal 1 (internally linked).

## Technical specification

### General

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31") digits. Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec. - 1 time/30 secs.
Option ZB	Transflective LCD with green LED backlight. Good readings in full sunlight and darkness.
Note ZB	Only available for safe area applications.

### Operating temperature

Standard unit	-40°C to +80°C (-40°F to +176°F).
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F).

### Power requirements

Type PB	Long life Lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PC	Intrinsically Safe long life lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PD	8 - 24V AC / DC $\pm$ 10%. Power consumption max. 10 Watt. Intrinsically Safe: 16 - 30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC $\pm$ 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4 - 20mA (type "A") - requires types AI or AF and OT (not Xi).
Type PM	115 - 230V AC $\pm$ 10%. Power consumption max. 15 Watt.
Type PX	8 - 30V DC. Power consumption max. 0.5 Watt.
Type ZB	12 - 24V DC $\pm$ 10% or internally powered with type PD / PF / PM. Power consumption max. 1 Watt.
Note PB/PF/PM	Not available Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and outputs may not exceed 400mA @ 24V.
Note	For Intrinsically Safe applications, consult the safety values in the certificate.

### Sensor excitation

Type PB/PC/PX	3.2V DC.
Note	This is not a real sensor supply. Only suitable for sensors with a very low power consumption.
Type PD	3.2 / 8.2 / 12 / 24V DC - max. 50mA @ 24V DC.
Type PD-XI	The sensor supply voltage is according to power supply as connected to terminal 1 (internally linked).
Type PF / PM	3.2 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

### Terminal connections

Type	Removable plug-in terminal strip. Wire max. 1.5mm <sup>2</sup> and 2.5mm <sup>2</sup> .
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### Data protection

Type	EEPROM backup of all settings. Data retention at least 10 years.
Pass-code	Configuration settings can be pass-code protected.

### Casing

#### General

Window	Polycarbonate window.
Sealing	Silicone.
Control keys	Three industrial micro-switch keys. UV-resistant silicone keypad.

#### Aluminum wall / field mount enclosures

General	Die-cast aluminum wall/field mount enclosure IP67 / NEMA 4X with 2-component UV-resistant coating.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	1100 gr.
Type HA	Cable entry: 2 x PG9 and 1 x M20.
Type HM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Type HO	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Type HT	Cable entry: 1 x 1/2" NPT.
Type HU	Cable entry: 3 x 1/2" NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

#### GRP wall / field mount enclosures

General	GRP wall/field mount enclosure IP67 / NEMA 4X, UV-resistant and flame retardant.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	600 gr.
Type HD	Cable entry: no holes.
Type HE	Cable entry: 2 x $\emptyset$ 16mm and 1 x $\emptyset$ 20mm.
Type HF	Cable entry: 1 x $\emptyset$ 22mm (7/8").
Type HG	Cable entry: 2 x $\emptyset$ 20mm.
Type HH	Cable entry: 6 x $\emptyset$ 12mm.
Type HJ	Cable entry: 3 x $\emptyset$ 22mm (7/8").
Type HK	Flat bottom, cable entry: no holes.

#### Panel mount enclosures



Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.
Type HB	Die-cast aluminum panel mount enclosure IP65 / NEMA 4X.
Weight	600 gr.
Type HC	GRP panel mount enclosure IP65 / NEMA 4X, UV-resistant and flame retardant.
Weight	450 gr.

#### ABS wall / field mount enclosures


General	Silicone free ABS wall/field mount enclosure IP65 with EPDM and PE sealings. UV-resistant polyester keypad (old HD enclosure).
Dimensions	130 x 114 x 71mm (5.1" x 4.5" x 2.8") - W x H x D.
Weight	450 gr.
Type HS	Cable entry: no holes.

## Hazardous area

### Intrinsically Safe (Type XI)

ATEX certification	 II 1 G Ex ia IIB/IIC T4 Ga. II 1 D Ex ia IIIC T100 °C Da IP6X.
IECEX certification	 Ex ia IIC/IIB T4 Ga. Ex ia IIIC T100 °C Da IP6X.
Ambient Ta	-40°C to +70°C (-40°F to +158°F).

### Explosion proof (Type XF)

ATEX certification	 II 2 GD EEx d IIB T5.
Dimensions	300 x 250 x 200mm (11.8" x 9.9" x 7.9") L x H x D.
Weight	Appr. 15kg.

### Environment

Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993).
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## Signal inputs

### Level sensor

Type A	(0)4 - 20mA. Analog input signal can be scaled to any desired range within 0 - 20mA.
Type U	0 - 10V DC. Analog input signal can be scaled to any desired range within 0 - 10V DC.
Accuracy	Resolution: 14 bit. Error < 0.025mA / ± 0.125% FS. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Offset	-999,999 - +999,999 units.
Update time	Four times per second.
Voltage drop	Type A: 2.5V @ 20mA.
Load impedance	Type U: 3kΩ.
Relationship	Linear calculation.
Note	For signal type A and U: external power to sensor is required; e.g. type PD.

## Signal outputs

### Analog output

Function	Transmitting level.
Accuracy	10 bit. Error < 0.05%. Analog output signal can be scaled to any desired range.
Update time	Ten times per second.
Type AA	Active 4 - 20mA output (requires PD, PF or PM).
Type AB	Active 0 - 20mA output (requires PD, PF or PM).
Type AF	Passive floating 4 - 20mA output for Intrinsically Safe applications (requires XI + PC or PD).
Type AI	Passive galvanically isolated 4 - 20mA output - also available for battery powered models (requires PB, PD, PF, PL or PM).
Type AP	Passive 4 - 20mA output - not isolated. Unit will be loop powered.
Type AU	Active 0 - 10V DC output (requires PD, PF or PM).

### Communication option

Function	Reading display information, reading / writing all configuration settings.
Protocol	Modbus RTU.
Speed	1200 - 2400 - 4800 - 9600 baud.
Addressing	Maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe.

## Alarm outputs

Function	User defined: low, low-low, high, high-high or all alarms output.
Type OA	Three active 24V DC transistor outputs (PNP); max. 50mA per output (requires PD, PF or PM).
Type OR	Two electro-mechanical relay outputs isolated (N.O.) - max. switch power 230V AC - 0.5A (requires PF or PM) and one transistor output OT or OA.
Type OS	Four electro-mechanical relay outputs - isolated; max. switch power 230V AC - 0.5A per relay (requires AP and PD with 24V AC / DC).
Type OT	Three passive transistor outputs (NPN) - not isolated. Max. 50V DC - 300mA per output.
Note	Intrinsically Safe applications: only two transistor outputs type OT available.

## Operational

### Operator functions

Displayed functions	<ul style="list-style-type: none"> <li>• Level and percentage or height.</li> <li>• Low-low alarm value.</li> <li>• Low alarm value.</li> <li>• High alarm value.</li> <li>• High-high alarm value.</li> <li>• Alarm values can be set (or only displayed).</li> </ul>
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### Level

Digits	7 digits.
Units	L, m <sup>3</sup> , GAL, USGAL, kg, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Offset	User defined quantity.

### Percentage

Digits	4 digits.
Decimals	1.

### Alarm values

Function	Four user defined alarm values to monitor the level.
Digits	7 digits.
Units	According to the settings for level.
Decimals	According to the settings for level.
Type of alarm	Low, high, low-low or high-high level alarm. Includes alarm delay time and configurable alarm outputs.
Protection	The alarm values can be pass-code protected.

## Accessories

### Mounting accessories



ACFo2	Stainless steel wall mounting kit.
ACFo5	Stainless steel pipe mounting kit (worm gear clamps not included).
ACFo6	Two stainless steel worm gear clamps Ø 44 - 56mm.
ACFo7	Two stainless steel worm gear clamps Ø 58 - 75mm.
ACFo8	Two stainless steel worm gear clamps Ø 77 - 95mm.
ACFo9	Two stainless steel worm gear clamps Ø 106 - 138mm.
ACFo10	Customized Grevopal tagplates for ACFo2 and ACFo5, including stainless steel screws. Dimension: 95mm x 12.5mm (3.75" x 0.50").

## Ordering information



Standard configuration: F170-A-AP-CX-EX-HC-IX-OT-PX-TX-XX-ZX.

Ordering information: F170 - -A - -C - -EX -H - -IX -O - -P - -TX -X - -Z -



### Level input signal

- A  (0)4 - 20mA input.
- U  0 - 10V DC input.

### Analog output signal

- AA Active 4 - 20mA output - requires PD, PF or PM.
- AB Active 0 - 20mA output - requires PD, PF or PM.
- AF  I.S. floating 4 - 20mA output - requires XI + PC or PD.
- AI Isolated 4 - 20mA output - requires PB, PD, PF, PL or PM.
- AP  Passive 4 - 20mA output, loop powered unit.**
- AU Active 0 - 10V DC output - requires PD, PF or PM.



### Communication

- CB Communication RS232 - Modbus RTU.
- CH Communication RS485 - 2wire - Modbus RTU.
- CI Communication RS485 - 4 wire - Modbus RTU.
- CT  Intrinsically Safe TTL - Modbus RTU.
- CX  No communication.**








### Flow equations

- EX  No flow equations.**










### Panel mount enclosures - IP65 / NEMA4X

- HB  Aluminum enclosure.
- HC  GRP enclosure.


### GRP field / wall mount enclosures - IP67 / NEMA4X

- HD  Cable entry: no holes.
- HE  Cable entry: 2 x Ø 16mm & 1 x Ø 20mm.
- HF  Cable entry: 1 x Ø 22mm (7/8").
- HG  Cable entry: 2 x Ø 20mm.
- HH  Cable entry: 6 x Ø 12mm.
- HJ  Cable entry: 3 x Ø 22mm (7/8").
- HK  Flat bottom, cable entry: no holes.

### Aluminum field / wall mount enclosures - IP67 / NEMA4X

- HA  Cable entry: 2 x PG9 + 1 x M20.
- HM  Cable entry: 2 x M16 + 1 x M20.
- HN  Cable entry: 1 x M20.
- HO  Cable entry: 2 x M20.
- HP  Cable entry: 6 x M12.
- HT  Cable entry: 1 x 1/2" NPT.
- HU  Cable entry: 3 x 1/2" NPT.
- HV  Cable entry: 4 x M20.
- HZ  Cable entry: no holes.


### ABS field / wall mount enclosures - IP65

- HS  Silicone free ABS field enclosure - Cable entry: no holes (old HD enclosure).




### Additional inputs

- IX  No additional input.**

### Outputs

- OA Three active transistor outputs - requires PD, PF or PM.
- OR Two mechanical relay outputs + one OT or OA - requires PF or PM.
- OS Four mechanical relay outputs - requires AP and PD.
- OT  Three passive transistor outputs - standard configuration.**


### Power supply

- PB Lithium battery powered.
- PC  Lithium battery powered - Intrinsically Safe.
- PD  8 - 24V AC/DC + sensor supply - with XI: 16 - 30V DC.
- PF 24V AC/DC + sensor supply.
- PL Input loop powered from sensor signal type "A" - requires AI or AF and OT (not Xi).
- PM 115 - 230V AC + sensor supply.
- PX  Basic power supply 8 - 30V DC (no real sensor supply). Unit requires external loop AP.**


### Temperature input signal

- TX  No temperature input signal.**

### Hazardous area

- XI  Intrinsically Safe, according ATEX and IECEx.
- XF EExd enclosure - 3 keys.
- XX Safe area only.**

### Other options

- ZB Backlight.
- ZX  No options.**

The bold marked text contains the standard configuration.

 Available Intrinsically Safe.

Specifications are subject to change without notice.